

The UNION CAP & CHEMICAL Co.  
E. Alton, III



Created and Edited By  
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Images from  
The Dave Clemence collection  
The Jerry Hanewinckel collection  
The Rich Rains collection

# The UNION CAP & CHEMICAL Co.

## MISC. Issues

SB-1



SB-2



SB-3



SB-4



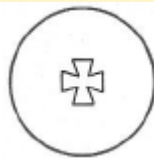
# The UNION CAP & CHEMICAL Co.

## MISC. Issues

This manufacturer was located in East Alton, Illinois. They produced .22 rimfire ammunition during the period of 1905 to 1908. Formed by Franklin W. Olin to supply priming mixtures and primers for the Western Cartridge Company. Their production of rimfire ammunition was secondary.

About 1905, their production was incorporated into that of Western's. Some of Western's first boxes retained the Maltese Cross format of this company, but with Western's name. These boxes are of the one-piece style, which was ahead of their time. The first true Western Cartridge Company's were the Diamond Logo issues, which used a two-piece box.

"7-1" h/s



SB-1 .22 SHORT BLANK. Buff box with black printing One piece box with end flaps. No product code. "7-1" h/s on copper case.

SB-2 .22 SHORT BLANK. Same as SB-1 except the Maltese Cross on the top label has TRADE MARK added. And moved to the top of the label.

SB-3 .22 SHORT BLANK. Same as SB-1 except for slightly different format to the top.

SB-3 .22 SHORT BLANK. Same as SB-3 except for "The" after manufactured by.

# The UNION CAP & CHEMICAL Co.

## MISC. Issues

S-1



S-2



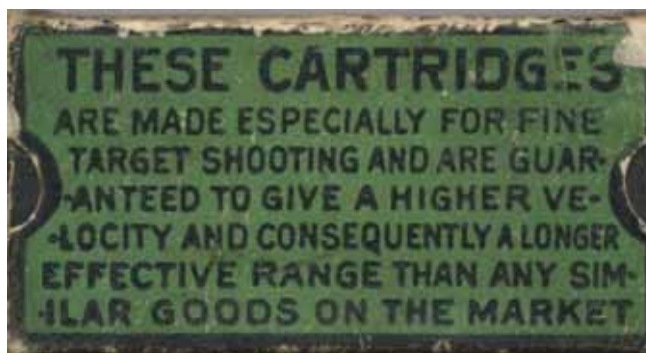
S-3



S-3.5



S-3.5 Bottom



S-4



## MISC. Issues

### Box Bottom



S-1 **.22 SHORT.** Dark green box with orange-red sides. White, red and black printing. One-piece box with end flaps. No product code. "7-1" h/s on a copper case. Lead bullets.



S-2 **.22 SHORT.** "SMOKELESS" Buff box with green top and bottom labels. Orange-red sides. White, red and black printing. One-piece box with end flaps. No product code. "7-1" h/s on a copper case. Lead bullets.



S-3 **.22 SHORT.** Dark green box with orange-red sides. White, red and black printing. One-piece box with end flaps. No product code. "7-1" h/s on a copper case. Lead bullets.

S-3.5 **.22 SHORT.** Same as S-3 but slight difference to top graphics..



S-4 **.22 SHORT.** Dark green box with orange-red sides. White, red and black printing. One-piece box with end flaps. No product code. "7-1" h/s on a copper case. Lead bullets.



# The UNION CAP & CHEMICAL Co.

## MISC. Issues

L-1



LR-1



UCC-1

# The UNION CAP & CHEMICAL Co.

## MISC. Issues

- L-1 **.22 LONG.** Dark green box with orange-red sides. White, red and black printing. One-piece box with end flaps. No product code. "7-1" h/s on a copper case. Lead bullets.
- LR-1 **.22 LONG RIFLE.** Dark green box with orange-red sides. White, red and black printing. One-piece box with end flaps. No product code. "7-1" h/s on a copper case. Lead bullets.